

Work Order ID 77849 - 1

77849

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December-22-11 8:19:29 AM

Item ID: D206-718-011

Revision ID:

Item Name: Fuel Scupper

Start Date: 22/12/2011

Required Date: 05/01/2012

Reference:

Approvals: Process Plan: M.L.J

QC:

Date: 11/12/22

Date:

Tooling:

SPC (Y/N):

N900040100

Cust Item ID:

Customer:

Setup Start *NS1*

Stop *NS2*

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D206-718

A

0.00

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

W 12-01-10 ①
HJ GERMES 12-1-10 ⑧

12/1/10 ⑤

W 12-01-10 ①

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Item ID: D206-718-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fuel Scupper

Start Date: 22/12/2011 Start Qty: 5.00

5

Cust Item ID:

Required Date: 05/01/2012 Req'd Qty: 5.00

5

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-718-011
Location: 123

Raw

12/1/10

12/1/10

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MF
12-01-10

Picklist Print

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Work Order ID: 77849

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Parent Item: D206-718-01

D206-718-011

Parent Item Name: Fuel Scupper

Start Date: 22/12/2011

Required Date: 05/01/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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80-004-2-12

Purchased

No

110

Each

0.0000

1

5

**

M120166

80-004-2-12

Insert

AN3H14A

Purchased

No

110

Each

16.0000

4

20

**

AN3H14A

Bolt

Location

Loc Qty

Loc Code

ST352

16

112314

16

110

Each

0.0000

1

5

**

M119642

AN960JD10L

NAS1149D0332J

Purchased

No

AN960JD10L

Washer

D3270-041

Manufactured

No

110

Each

0.0000

1

5

**

B72361

D3270-041

Fuel Scupper Assembly

D3271-1

Manufactured

No

110

Each

1.0000

1

**

D3271-1

Gasket

Location

Loc Qty

Loc Code

ST045

1

65772

1

110

Each

10.0000

1

**

M121110

MS21919-DF6

Purchased

No

MS21919-DF6

Clamp

Location

Loc Qty

Loc Code

ST306

10

112466

10

5

Picklist Print

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Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

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D206-718-011

Start Date: 22/12/2011

Required Date: 05/01/2012

Start Qty: 5.00

Required Qty: 5.00

MS27039-1-40

Purchased

No

110

Each

14.0000

1

**

5

MS27039-1-40

Screw

Location

Loc Qty

Loc Code

ST292

14

116823

14

110

Each

20.0000

1

**

5

5

12/11/10

NAS43DD3-128

Purchased

No

NAS43DD3-128

Spacer

Location

Loc Qty

Loc Code

ST279

20

101594

20

5